

ENERGETIC PERFORMANCE ASSESSMENT OF A THERMO-SOLAR GREENHOUSE FISH (NILE TILAPIA) HATCHERY

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ABSTRACT

Energetic performance of a thermo-solar greenhouse representing a fish hatchery system was suggested, developed and investigated. The developed system was mainly consisted of a double cover greenhouse coupled with solar collector and heat exchanger for water heating. The main aim was to control the water environment, namely temperature and dissolved oxygen, of a fish (Nile Tilapia) hatchery at the desired levels. The main experimental work was carried out during the period from December 2014 to February 2015. The suggested and investigated system based mainly on solar energy as the source of power. However, an auxiliary heating system, namely an electric heater was used upon request. The experimental system was constructed and investigated at the research farm, Faculty of Agriculture, Kafrelsheikh University (31.07°N and 30.57°E) Kafrelsheikh governorate, Egypt. Environmental parameters; namely temperature, solar radiation, relative humidity, wind speed and water quality in terms of dissolved oxygen were monitored. The results indicated an efficient control in water temperature and quality. The average temperature and dissolved oxygen concentration of fish pond water throughout the whole experimental period were 26.8 (SD = 0.15) °C and 7.62 (SD = 0.68) ppm respectively. The average value of air temperature rise inside the greenhouse was 8.4 °C. The average value of total daily water energy gained via the heat exchanger system was 18.185 MJ/ day per m² of the fish pond water surface area at an average value of 13.433 MJ/ (m².day) of the incident solar radiation on the horizontal plane. As a conclusion the weekly average percentage of energy

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contribution of both greenhouse action and heat exchanger operating times were 58.13 and 41.87% respectively as a percentage of the whole operating time.

Keywords: *Greenhouse, Fish pond, Fish hatchery, Solar energy, Nile Tilapia.*

INTRODUCTION

Egypt is the largest aquaculture producer in Africa and the 8th largest globally. In 2011 the aquaculture production was about 986,820 tonnes (*FAO, 2013*). *Nile tilapia* is an economically important cultured species in several areas of the world (*El-Saidy and Gaber, 2005 and El-Husseiny et al., 2007*). In Egypt, the target area for producers was Kafrelsheikh Governorate, as this is the main fish producing area with about 324,479 tonnes (55% of the national farmed fish production) and a total tilapia production of 259,583 tonnes (44% of the national farmed tilapia production) .

Mapping of the fish seed value chain in early 2012 revealed that there has been a corresponding expansion of the tilapia hatchery sector. The Egyptian fish seed sector started in the 1980 when the government decided to establish 14 freshwater carp hatcheries (*Saleh, 2007 and Nasr-Allah et al., 2012*). These hatcheries also started spawning tilapia in earthen ponds using the methods described by *Little and Hulata (2000)*. The first private tilapia hatchery started operation in 1992, increasing to seven by 1996 and reaching 135 licensed and an unknown number of unlicensed hatcheries by 2010 (*Radwan, 2008 and GAFRD, 2011*). Mapping by the Improving Employment and Incomes through Development of Egypt's Aquaculture Sector (IEIDEAS) project in 2012 mentioned that there are around 440 tilapia hatcheries in Egypt (*Nasr-Allah et al., 2012*).

A recent modification of hapa-based systems has been to cover ponds with greenhouses to increase water temperatures and facilitate early spawning of tilapia (*Saleh, 2007*). Other hatchery operators have developed tank based spawning systems, also enclosed by greenhouses and often supplied with heated water from boilers or groundwater (*Sadek, 2011*). Using these systems, hatchery operators are able to meet the high

demand for seed by fish farmers early in the season (*Abou-Zied and Ali, 2007; Saleh, 2007; Radwan, 2008; Eldokla et al., 2011; Naiel et al., 2011; Macfadyen et al., 2012 and Nasr-Allah et al., 2012;*). Egyptian tilapia hatcheries operate on a seasonal basis as temperatures are too low during winter months (from November to February). The usual tilapia spawning cycle in Egypt starts with stocking of breeding systems with brood fish in February to April. Collection of fry starts two weeks after brood fish are stocked. Heated greenhouse hatcheries start stocking brooders and warming water in February, while hapa-based hatcheries start stocking brooders in April (*Saleh, 2007 and Nasr-Allah et al., 2012*).

Water temperature affects the feeding pattern and growth of fish. Fish generally experience stress and disease breakout when temperature is chronically near their maximum tolerance or fluctuates suddenly. Warm water holds less dissolved oxygen than cool water. Oxygen consumption is directly linked to size of fish, feeding rate, activity level and pond temperature. Low dissolved oxygen concentration is recognized as a major cause of stress, poor appetite, slow growth, disease susceptibility and mortality in aquaculture species (*Mwegoha, et al. 2010*). Dissolved oxygen is not only important for fish respiration, but also is important for the survival of phytoplankton, the organism which breaks down toxic ammonia into harmless forms.

According to *Shaheen, (2013)* the optimum water environment for fish (Nile Tilapia) hatchery is illustrated in Table 1. spawn 4-6 times per year, 100-500 eggs per brood.

Table 1: The optimum water environment for fish (Nile Tilapia) hatchery

| Element | Range |
|---|---------------|
| Temperature | 22 – 30°C |
| pH (related to water temp.) | 6.5 - 9.0 |
| Dissolved oxygen level (O ₂) required | > 5 ppm |
| Total alkalinity | 10 - 100 mg/L |
| Total hardness | 50 - 250 mg/L |
| Free carbon dioxide | 2 - 12 mg/L |

Fuller (2007) concluded from his simulation study under Australia (Melbourne and Mildura) conditions that in a hot dry climate, the greenhouse alone was sufficient to reduce the conventional energy

requirements by 87%; while in the cooler temperate climate reductions of 66% were possible. When solar collectors were added to the system, conventional energy requirements were reduced further and depended on the area of collector used. He added that in a hot sunny climate a double skin greenhouse alone can provide significant savings, when relatively small rises (5–6 °C) in water temperature are required.

The main aim of the present study was to control the water environment, namely temperature and dissolved oxygen, of a fish (Nile Tilapia) hatchery at the desired levels. A thermo-solar greenhouse representing a fish hatchery system was developed. And its energetic performance was emphasized and investigated.

MATERIALS AND METHODS

The main experimental work of the present study was carried out during the period from December 2014 to February 2015. The experimental system was developed and constructed at the research farm, Faculty of Agriculture, Kafrelsheikh University (31.07 °N and 30.57 °E) Kafrelsheikh governorate, Egypt. Air temperature, fish pond water temperature, relative humidity, solar radiation, wind speed and dissolved-oxygen were mainly measured. The main components of the developed system were greenhouse, fish pond, solar collector for water heating, thermal storage water tank and a heat exchanger. Fish pond water was supplied from an irrigation watercourse. Figure 1 illustrates the whole system and more details for each component are given below.

System components:

The greenhouse was designed as a trapezoid cross sectional shape and oriented east-west. The largest surface area which was the upper one was inclined at nearly 36° with the horizontal and facing south (Figure 1 A and B). The greenhouse covered by double layer polyethylene sheets of 60 µm (inner layer) and 200 µm (outer layer) having an air gap around 10 ± 2 cm. The geometric characteristics of the greenhouse are shown in Table 2.

The fish pond included two phases which are spawning and nursery. It was built from 25 cm thickness common bricks having internal dimensions of 4×1×1 m for length × width × depth respectively.

A drainage pipe at the pond bottom has a vertical extension of 75 cm was attached to manipulate water drain and to maintain a 75 cm water depth within the fish pond (Figure 1 B and C). Water volume of 3 m³ was the main target environment to be controlled at a temperature of 27 ± 1 °C by the aids of other components. An AC 100 Watt air compressor powered by a photovoltaic system and inverter for change DC electric to AC were used for aeration process. It blows 110 L/min of air through a leaky pipe extended along the longitudinal axis of the fish pond floor. A thermocouple sensor (PT100) was placed at the center of the fish pond to detect water temperature.

Table 2. The geometric characteristics of the greenhouse:

| Member | External dimensions | Unit |
|------------------------|---------------------|----------------|
| The largest height | 4.00 | m |
| The lowest height | 1.10 | m |
| The total length | 5.25 | m |
| The total width | 4.00 | m |
| The inclined edge | 4.94 | m |
| The total surface area | 73.12 | m ² |
| The total volume | 47.02 | m ³ |

The solar collector for water heating was made from local materials, the outer frame was made of 4 cm thickness wood, having external dimensions of 110 × 80 × 15 cm. The absorber of the solar collector was made of a matt black painted galvanized corrugated sheet. Net surface area of the absorber was 0.777 m². A grid of matt black painted copper tubes have a total length of 19 m and 1.6 cm external diameter was fixed on the absorber for water pass. A 90 Watt water pump having 3.4 L/min discharge was used to circulate the water from the storage tank to solar collector and vis versa in a closed circuit. This pump was controlled by a timer to be operated from 9:00 am to 3:00 pm.

A thermal storage water tank having a total volume of 225.8 L and contains about 150 L of water was used to store the solar heated water. It was thermally insulated by 2 cm thickness of glass wool and was kept inside the greenhouse. It was connected to both the solar collector and the heat exchanger each in a separate closed circuit via thermally insulated pipes. It was equipped with 1100 Watt electric heater that can be used

upon request to maintain the water temperature within the tank around 40 ± 3 °C by using a thermostat.

A heat exchanger of a U-shaped copper pipe having 6.45 m total length and 1.6 cm external diameter was constructed and placed upon the floor of the fish pond. Another 90 Watt water pump having 3.4 L/min discharge was used to circulate the water from the storage tank to the heat exchanger and vis versa in a closed circuit as well. This pump was controlled by another digital thermostat placed within the fish pond and adjusted at the targeted temperature of 27 ± 1 °C.

Instrumentation and Measurements:

Table 3 shows the measuring devices, models and measured parameters. Figure 2 illustrates a schematic diagram for the measurement point locations for the whole system. Temperature, relative humidity and wind speed were detected and monitored on an hourly basis throughout the entire day for the greenhouse and the confined components. Solar radiation, light intensity and water dissolved oxygen were detected during the daytime hours on an hourly basis as well. However water electrical conductivity, pH and total ammonia were also checked.

Experimental procedure:

The whole experimental system was constructed, each component was checked and the water temperature and quality was set at the desired levels. The main experimental work started from 27/12/2014 to 11/2/2015, where the male and female fishes were brought at a broodstock density ratio 1:3 male: female. Based on the recommended brood stocking density of 3 fishes per square meter of water pond surface in addition to about 33 % extra to overcome regionalization and mortality, previously prepared 4 males and 12 females of fish were submerged within the fish pond. A photoperiod of about 14 hour/day was achieved by the aid of 36 Watt electric daylight power saving lamp. The experiment period extended to the end of the first month of age of the produced fingerlings. The traditional feeding process was applied. Water exchange at the rate of almost 5% of total water volume was applied daily to avoid ammonia accumulation.

Table 3: Measuring devices, models and measured parameters.

| Device | Model | Measurement | Unit |
|---|-----------------|-----------------------------------|------------------|
| Data logger - 48 channel | UTX- 48 channel | Temperature | °C |
| Micro Data Logger Log Box-AA. | IP67 | Temperature | °C |
| Dissolved oxygen meters. | 820 | Dissolved oxygen | ppm |
| KlimaLogg professional thermohygrometer | 30.3039.IT | Temperature and relative humidity | °C and % |
| Lux / Light meter | LX802 | Light intensity | LUX |
| Anemometer | AM-4838 | Wind speed | m/s |
| Datalogging digital solar power meter | TES-1333R | Solar irradiance | W/m ² |
| pH meter | pH 510 | pH | |
| Ammonia MR (medium range) | Mi405 | Total ammonia | ppm |
| EC meter | K410 | Electrical Conductivity | dS/m |

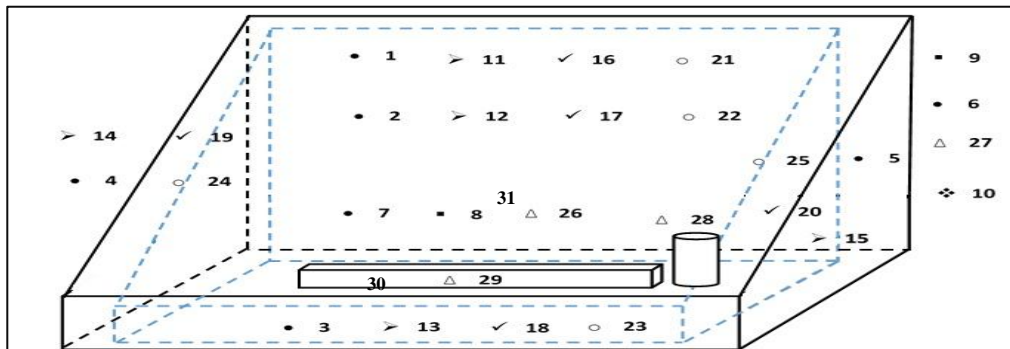
Parameters calculations:

The following calculated parameters were determined and used to assess the energetic performance of the suggested thermo-solar greenhouse fish hatchery. All the following energetic parameters were detected at a steady state instant in Watts, then the corresponding energy streams throughout a specified period of hours time (intervals) and in turn for days in Joules were integrated. Consequently the total daily cumulative values and hourly and daily averages were calculated. Table 4 summarizes inputs and specification parameters used in the following calculations. Assumptions such as the system worked under steady-state conditions, neglecting of both thermal energy of the lamp and electrical energy consumed in water exchange process.

The following energetic performance assessment based mainly on the solar energy thermal analysis for the whole system. However, parameters to judge the environmental control level within the fish pond were presented. An indicator represents the contribution percentage as a function of actual operating time belongs to some system components, namely heat exchanger pump and greenhouse action operating times, in the required energy were calculated as well.

1. Solar collector system:

The following are thermal analysis of the solar collector related to the targeted energetic performance of the whole system. However, all the following parameters and equations are based on *Duffie and Becman (2013)*.



- **Solar radiation:**
 - 1. North side (I_N). 2. Inclined side (I_{Incl}). 3. South side (I_S). 4. West side (I_W). 5. East side (I_E).
 - 6. Globale on the horizontal plane (I_h). 7. Inside greenhouse on a horizontal plane (I_{ing}).
 - **Relative humidity:**
 - 8. Greenhouse inside air (RH_{ia}). 9. Outside air (RH_{oa}).
 - ❖ 10. Wind speed (v).
 - Temperature:**
 - **External surface cover:**
 - 11. North side (T_{exN}). 12. Inclined side (T_{exincl}) 13. South side (T_{exS}). 14. West side (T_{exW}).
 - 15. East side (T_{exE})
 - ✓ **Between surface cover:**
 - 16. North side (T_{beN}). 17. Inclined side (T_{beIncl}). 18. South side (T_{beS}). 19. West side (T_{beW}).
 - 20. East side (T_{beE}).
 - **Internal surface cover:**
 - 21. North side (T_{inN}). 22. Inclined side (T_{inIncl}). 23. South side (T_{inS}). 24. West side (T_{inW}).
 - 25. East side (T_{inE})
 - △ 26. Greenhouse inside air (T_{ia}). 27. Outside air (T_{oa}).
 - 28. Water inside thermal storage tank (T_{inst}). 29. Water inside fish pond (T_w).
 - 30. Dissolved oxygen. 31. Light intensity
- Note: Regarding the solar collector, another 6 temperature point locations in addition to 1 point location for solar radiation were facilitated to judge its performance.

Figure 2: A schematic diagram for the measuring point locations.

• **Available solar energy (Q):**

The available solar energy (Q) in Watts was computed as:

$$Q = I_{coll} A_{coll} \dots\dots\dots (1)$$

Where:

I_{coll} : solar irradiance incident on the surface of the solar collector, W/m^2

A_{coll} : Net surface area of the of the absorber plate, m^2

• **Absorbed solar energy (Q_a):**

The absorbed solar energy (Q_a) in Watts can be calculated as a function of an assumed average value of transmittance-absorptance product ($\tau \alpha$) as follows:

$$Q_a = Q (\tau \alpha) \dots\dots\dots (2)$$

Where:

τ : Effective transmittance of glass cover, decimal

α : Effective absorptance of the absorber, decimal

Table 4: Inputs and specification parameters used to assess the energetic performance of the suggested thermo-solar greenhouse fish hatchery.

| Inputs and specification parameter | Value | Unit |
|---|---------------------------------|----------|
| Specific heat of water , (C_w) | 4186 | J/(kg.K) |
| Water mass flow rate (for solar collector and heat exchanger), (m) | 3.4 | kg/min |
| solar collector: | | |
| Net surface area of the absorber of the solar collector, (A_{coll}) | $(0.74 \times 1.05) = 0.777$ | m^2 |
| Effective absorptance of the absorber (α) | 0.89 | decimal |
| Effective transmittance of the glass cover (τ) | 0.96 | decimal |
| (Greenhouse fish pond system: | | |
| Area of the vertical side facing north | $(4 \times 5.25) = 21$ | m^2 |
| Area of the inclined side facing south | $(4.94 \times 5.25) = 25.94$ | m^2 |
| Area of the vertical side facing south | $(1.1 \times 5.25) = 5.775$ | m^2 |
| Area of the vertical side facing west | $(1.1 + 4) / 2 \times 4 = 10.2$ | m^2 |
| Area of vertical side facing east | $(1.1 + 4) / 2 \times 4 = 10.2$ | m^2 |
| Transmissivity of a single layer cover, (τ_{sc}) | 0.8 | decimal |

• **Useful thermal energy gain to storage (Q_u):**

Useful thermal energy gain to storage (Q_u) in Watts in terms of the sensible heat gained by the water through the solar collector was calculated as follows:

$$Q_u = m C_w (T_{wo} - T_{wi}) \dots\dots\dots (3)$$

Where:

m : Solar collector water mass flow rate, kg/s

C_w : Specific heat of water, J/ (kg.K)

T_{wo} and T_{wi} : water temperature at outlet and inlet respectively, °C

For convenience, it should be mentioned here that throughout the operating period of 6 hours daily (time intervals) there were some times in which water returned to the solar collector at a temperature (T_{wi}) higher than it would be exit (T_{wo}). Therefore these times were excluded in Q_u calculation throughout the entire operating period. This phenomenon was accompanied with the overall thermal efficiency as well.

- **Overall thermal efficiency (η):**

The overall thermal efficiency (η) was calculated as follows:

$$\eta = \frac{Q_u}{Q} \times 100, \% \quad \dots\dots\dots (4)$$

2. Greenhouse fish pond system:

The energetic parameters such as solar energy transmitted and acquired through greenhouse covers, thermal load leveling, energy supplied to fish pond water by means of the heat exchanger were calculated. A suggested parameter based on operating time period to distinguish between the energy contribution of both heat exchanger and greenhouse action operating times was also calculated.

- **Solar energy transmitted and acquired (Q_{gh}):**

An Equation used by *Li et al. (2009)* for water was modified by eliminating the water optical parameter in the following form to be used to calculate Q_{gh} in Watts through each greenhouse side as follows:

$$Q_{gh} = \tau_{sc}^2 A I, \quad \dots\dots\dots (5)$$

Where:

τ_{sc} : Transmissivity of a single layer cover to solar radiation, decimal

A : Surface area of the greenhouse side, m^2

I : Solar irradiance incident on the surface of greenhouse side, W/ m^2

- **Water energy gained from the heat exchanger (Q_{wg}):**

Fish pond water energy gained from the heat exchanger (Q_{wg}) was expressed as the sensible heat lost by pumping water through the heat exchanger pipe to be gained by the fish pond water. The temporal stored heat in the settled water and pipe material were ignored. Therefore, Q_{wg} was calculated in Watts as follows:

$$Q_{wg} = m C_w (T_{hexi} - T_{hexo}), \quad \dots\dots\dots (6)$$

Where:

m : Heat exchanger water mass flow rate, kg/sec

C_w : Specific heat of water, J/ (kg.K)

T_{hexi} : Water temperature measured inside the thermal storage tank and it was assumed to be the same as it would be at the point at which the heat exchanger pipe enters the fish pond since it was well insulated before that point, °C

T_{hexo} : Water temperature inside the heat exchanger pipe measured at the point at which the heat exchanger pipe leaves the fish pond, °C

The Q_{wg} was integrated and calculated according to the recorded daily operating times of the heat exchanger pump in Joules per day. Then it was specified per m^2 of the fish pond water surface area.

Daily operation time of the electric heater throughout the whole experimental period was recorded and used to calculate the traditional electrical energy in kW.h per day. Then it was specified per m^2 of the fish pond water surface area as well.

Computation of thermal load leveling (TLL):

Thermal load leveling (TLL) suggested by *Jain and Tiwari (2003)* gives an idea about the temperature fluctuation of water in the fish pond . It was calculated for each day as follows:

$$TLL = \frac{T_{w\ max} - T_{w\ min}}{T_{w\ max} + T_{w\ min}} \dots\dots\dots (7)$$

Where $T_{w\ max}$ and $T_{w\ min}$ are the maximum and minimum temperatures of water in the fish pond for each day. However, average and standard deviation (SD) of the fish pond water temperature throughtout the whole experimental period were indicated as well.

- **Percentage of energy contribution of both heat exchanger and greenhouse action operating times:**

The contribution percentage as a function of actual operating time belongs to both heat exchanger pump and greenhouse action in the heating requirements was calculated. Daily operation time of the heat exchanger pump (t_{hexp}) throughout the whole experimental time was recorded and used to calculate the daily percentage of energy contribution, as a fraction of time, of the heat exchanger (t_{hex}) as follows:

$$t_{hex} = \frac{t_{hexp}}{24} \times 100, \% \dots\dots\dots (8)$$

Therefore the daily percentage of energy contribution, as a fraction of time, of the greenhouse action (t_{gh}) is the remaining portion of the day. Finally, the weekly average of both t_{hex} and t_{gh} was then calculated.

3. Fingerlings production rate:

By the end of the fish hatchery season fingerlings was harvested by the traditional methods to get the approximate count. Then the production ratio was estimated as an average for each female of fish.

RESULTS AND DISCUSSION

1. Solar collector:

Average values throughout the whole experimental period of outside air temperature (T_{oa}), solar irradiance on the solar collector surface (I_{coll}) and global solar irradiance on a horizontal plane (I_h) were 15.27 °C, 722 w/m² and 475 w/m², respectively. Figure 3 illustrates the values of hourly average solar irradiance incident on the solar collector surface (I_{coll}), on a horizontal plane (I_h), outside air temperature (T_{oa}), inlet (T_{wi}) and outlet (T_{wo}) water temperature. As it was expected the outside air temperature increased with increasing the intensity of the solar radiation. In addition the incident solar radiation on the solar collector surface was higher than that on the horizontal. The largest values of the recorded solar irradiance on the solar collector surface, on the horizontal and outside air temperature were 890 w/m², 610.3 w/m² and 17.75 °C, respectively. In general it is clear that the hourly average water temperature rise did not exceed than 1.05 °C during the operating period of the solar collector. This was due to the fact that the inlet water temperature represents the water temperature inside the thermal storage tank which was controlled to be not less than approximately 40 °C by the aid of the electric heater. The desired action of the solar collector arises from hour 10 to hour 14 since water temperature increased from 42.5 to 47.3 and from 42.6 to 48.4 °C for the inlet and outlet respectively. However, it should be mentioned that the followed managing procedure of the solar collector led to some heat loss at the beginning and at the ending of the solar collector operation. Accordingly, it was concluded as a recommendation that the managing procedure of the solar collector should be modified in a way to avoid heat loss and enhance its performance.

Figure 4 (a and b) shows the total daily of available solar energy (Q), absorbed solar energy (Q_a), useful thermal energy gain to storage (Q_u) and overall thermal efficiency (η) during the experimental period. Regarding Q_u and in turn η there were four days that can be classified as the coldest days (5, 7, 8, 9 January 2015) having negative values and were excluded from the Figure. On the other hand there were some not recorded and missed data related to some other days were totally not shown on the Figure as well.

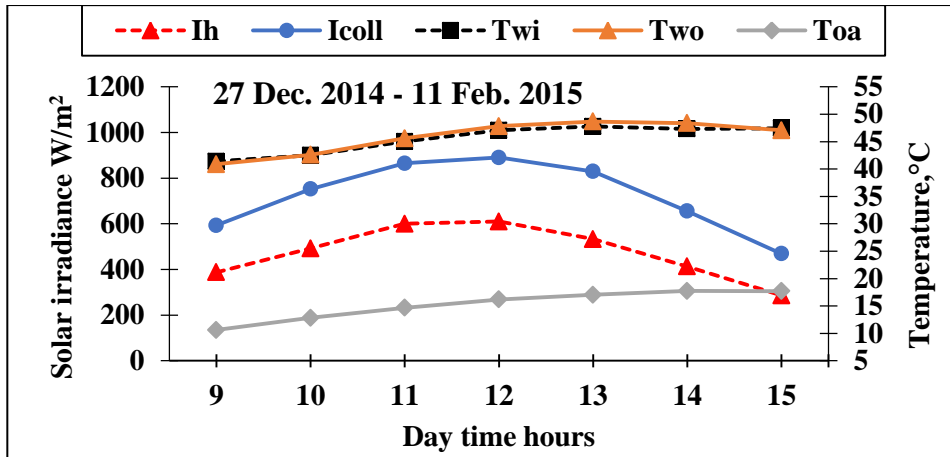


Figure 3: Hourly average solar irradiance incident on the solar collector surface (I_{coll}), on a horizontal plane (I_h), outside air temperature (T_{oa}), inlet (T_{wi}) and outlet (T_{wo}) water temperature.

The largest values of Q , Q_{av} , Q_u and η during the experimental period were 18 MJ/day, 16 MJ/day, 12 MJ/day and 67% respectively. However the average values throughout the experimental period were 13 MJ/day, 11 MJ/day, 5 MJ/day and 40%, respectively.

2. Greenhouse fish pond system:

Figure 5 indicates related energetic parameters as outside ambient air temperature (T_{oa}) and relative humidity (RH_{oa}), inside air temperature (T_{ia}) and relative humidity (RH_{ia}), fish pond water temperature (T_w) and wind speed for tow days representing a cold and moderate winter ones (Figure 5 (a) and (b) respectively). Hourly average values throughout the entire experimental period were indicated in Figure 5 (c). Grand mean for T_{oa} , RH_{oa} , T_{ia} and RH_{ia} were 13 °C, 74%, 21.4 °C and 77.8%. The corresponding values of solar irradiance incident on a horizontal plane and wind speed were 320 w/m² and 0.6 m/s respectively. It is clear that a perfect environmental control level in water temperature (T_w) within the fish pond was acheived regardless the ambient environment. The hourly average value throughout the entire experimental period was 26.8 °C (SD = 0.15). Air temperature inside the greenhouse (T_{ia}) has the same diurnal behavior as the outside ambient air (T_{oa}). The average value of air temperature rise inside the greenhouse was 8.4 °C.

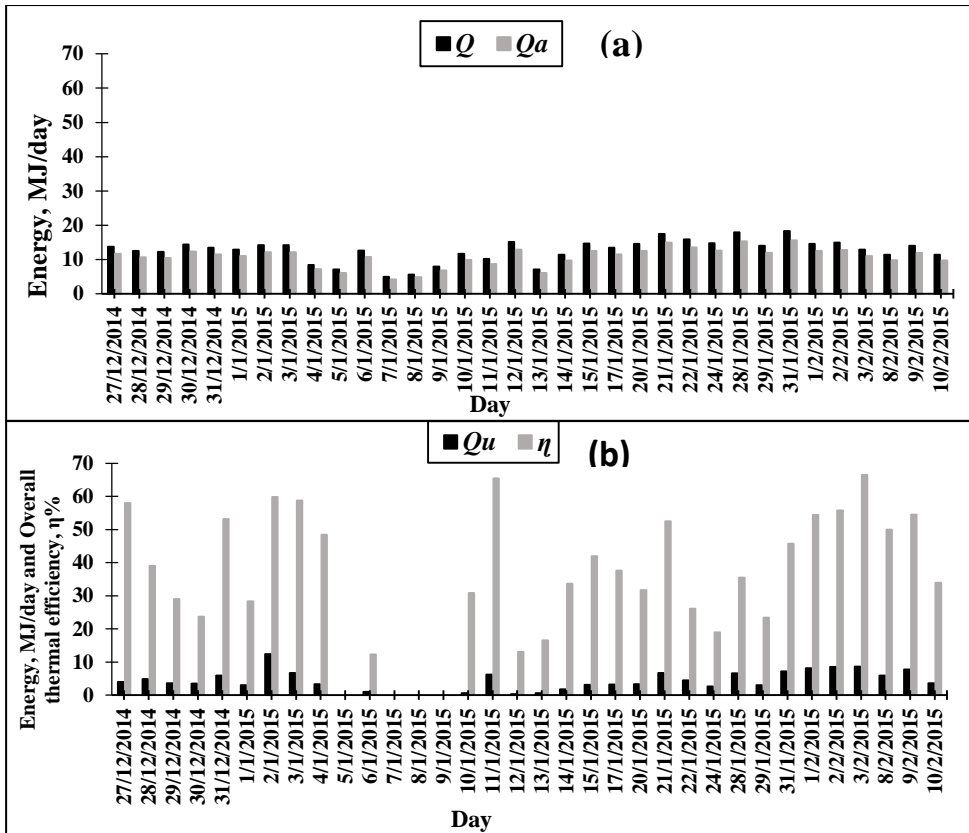


Figure 4: (a) total daily of available solar energy (Q) and absorbed solar energy (Q_a) during the experimental period. (b) Total daily of Useful thermal energy gain to storage (Q_u) and overall thermal efficiency (η) during the experimental period

Regarding the greenhouse cover, it was found that the inner one has a higher temperature (T_{ic}) than the outer cover throughout the entire day. This is in agreement with *Li et al. (2009)* and is due to convection thermal gain from the inside air to the inner cover and loss from the outer cover to the outside ambient air.

Figure (6) shows the hourly average throughout the entire experimental period of solar irradiance incident on a horizontal plane (I_h) and on the surface of greenhouse sides (Inclined facing south (I_{incl}), vertical facing south (I_S), vertical facing east (I_E) vertical facing west (I_W), and vertical facing north (I_N)).

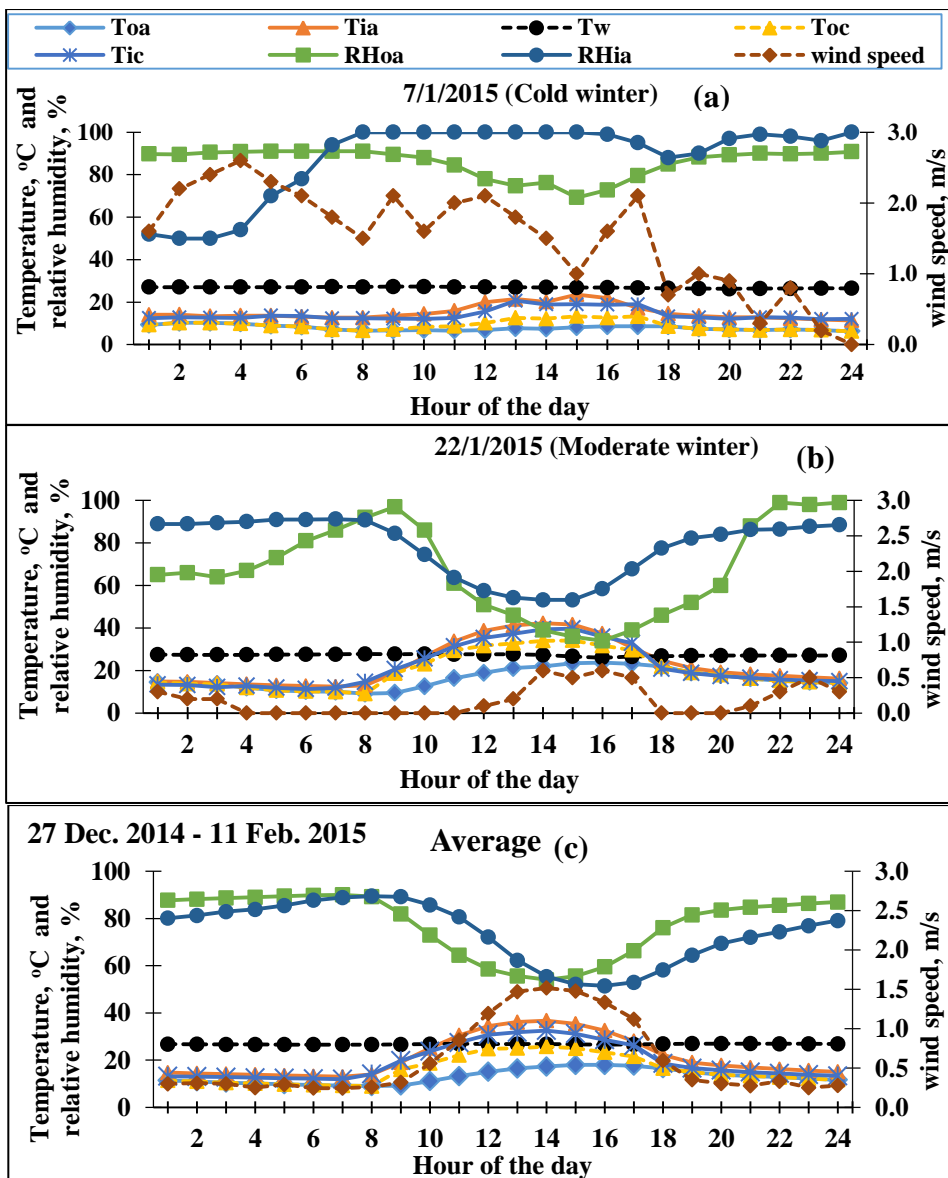


Figure 5: Hourly measured of the outside ambient air temperature (T_{oa}) and relative humidity (RH_{oa}), inside air temperature (T_{ia}) and relative humidity (RH_{ia}), fish pond water temperature (T_w), outer and inner cover temperatures (T_{oc} and T_{ic} respectively) and wind speed for cold and moderate winter days ((a) and (b)) in addition to the hourly average for the same parameters throughout the entire experimental period (c).

Maximum values sorted descending for I_{incl} , I_S , I_h , I_E , I_W and I_N were 958 W/m^2 at hour 13:00, 730 W/m^2 at hour 13:00, 615 W/m^2 at hour 12:00, 595 W/m^2 at hour 10:00, 489 W/m^2 at 16:00 and 155 W/m^2 at 12:00, respectively. Generally, it is evident that the inclined surface receives more solar energy than the others. This in conjunction with that it has the greatest area among them gives it an advantage in the transmitted and accrued energy as shown in Figure 7.

Figure 7 indicates the hourly mean of solar energy transmitted and accrued by greenhouse for all sides (Q_{ghN} , Q_{ghincl} , Q_{ghS} , Q_{ghW} and Q_{ghE}) during the experimental period. As mentioned before the largest value was achieved by the inclined surface and reached 15.899 kW at hour 13:00. The integrated and accumulated solar energy as the total daily average were 373.259, 68.476, 67.706, 61.605 and 43.406 MJ per day for Q_{ghincl} , Q_{ghE} , Q_{ghS} , Q_{ghW} and Q_{ghN} .

Regarding the fish pond water temperature control level daily average of the outside and inside air temperatures (T_{oa} and T_{ia} respectively), fish pond water temperature (T_w) and daily thermal load leveling (TLL) throughout the entire experimental period are illustrated in Figure 8. It is evident that although the air temperature outside and inside the greenhouse varied in the range from 7.86 to 17.51 and from 15.21 to 24.76 °C respectively, water temperature was maintained in the range from 23.93 to 28.28 °C at an average (26.8 °C (SD=0.15)) of almost the set point one (27 °C). This pointed to the considerable contribution of the heat exchanger system including the solar collector and the auxiliary systems in controlling water temperature. On the other hand the contribution of the greenhouse system in controlling the water temperature is clear in the air temperature rise inside the greenhouse. Daily thermal load leveling (TLL) as another parameter to judge the water temperature control throughout the entire experimental period was shown in Figure 8 as well. It varies from 0.01 to 0.23 at an average of 0.04. The lower the TLL the lower the temperature fluctuations, i.e. the better the water temperature control. However the high values of TLL arise at days 6, 7, 32 and 43 were noticed when the daily average water temperature decreases under the desired level and consequently the need for more heating. As a noticeable conclusion could be mentioned here that the water exchange did not have a significant effect on the fish pond water temperature.

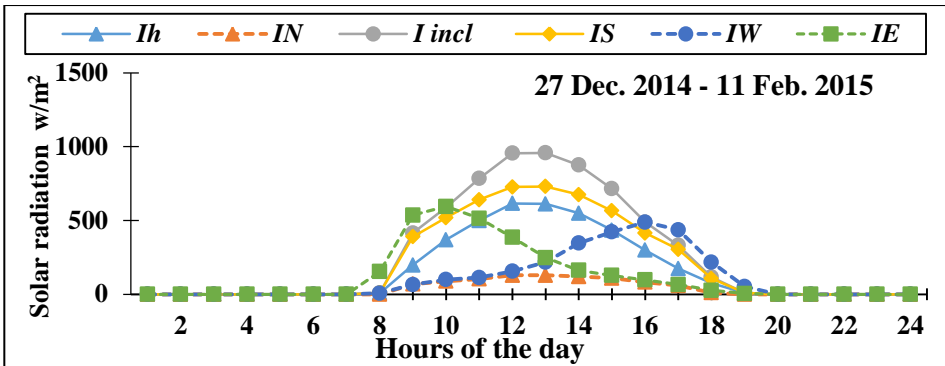


Figure 6: Hourly average throughout the entire experimental period of solar irradiance incident on a horizontal plane (I_h) and on the surface of greenhouse sides (Inclined facing south (I_{incl}), vertical facing south (I_S), vertical facing east (I_E) vertical facing west (I_W), and vertical facing north (I_N)).

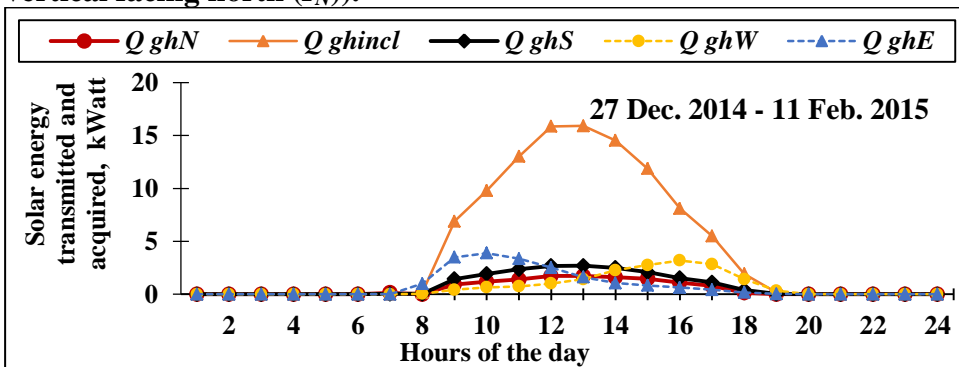


Figure 7: Hourly average of the solar energy transmitted and acquired by greenhouse (Q_{gh}) for all sides (Q_{ghN} , Q_{ghincl} , Q_{ghS} , Q_{ghW} and Q_{ghE}) during the experimental period.

Total daily values per m^2 of fish pond water surface area energy gained from the heat exchanger (Q_{wg}) was shown in Figure 9 in conjunction with the global solar radiation incident on a horizontal plane (I_h). As it was expected Q_{wg} increases when I_h decreases. The average value of total daily of energy gained (Q_{wg}) was 18.185 (SD = 7.46) MJ/(m^2 .day) at a corresponding average of 13.433 (SD = 2.92) MJ/(m^2 .day) for the global solar radiation. This means saving a daily average value of 5.051 kW.h of traditional electrical energy per m^2 of the fish pond water surface area.

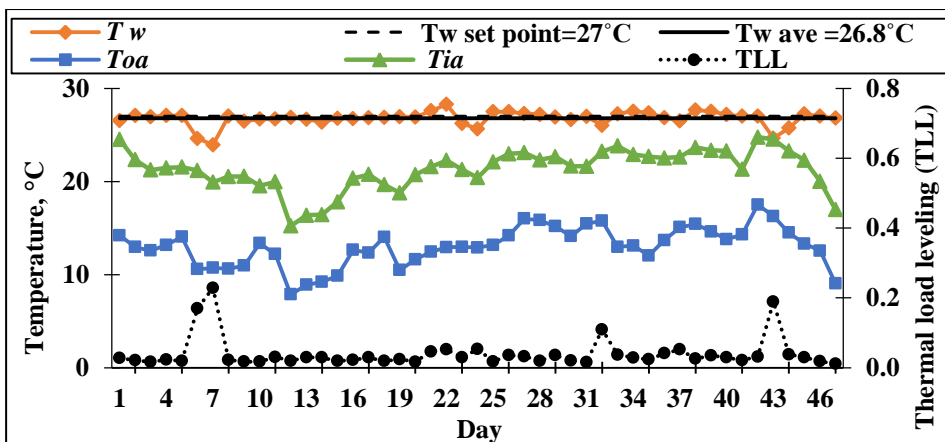


Figure 8: Daily average of the outside and inside air temperatures (T_{oa} and T_{ia} respectively), fish pond water temperature (T_w) and daily thermal load leveling (TLL) throughout the entire experimental period.

However by eliminating the electric heater energy consumption based on its operating time and power which was calculated as a daily average of about 2.894 kW.h per m^2 of the fish pond water surface area the rest which is 2.157 still can be saved. On the other hand the very small (0.225 kW.h/(m^2 .day)) electrical energy consumed by the heat exchanger pump was not included. As a conclusion the ambient thermal conditions have an emphasized role in water energy gain.

To distinguish between the impact of both greenhouse and heat exchanger based on their operating times the percentage of energy contribution of both greenhouse action and heat exchanger operating times on a weekly basis are illustrated in Table 5. Greenhouse energy contribution was predominant compared to the heat exchanger for all weeks except the second and the third weeks. This exception refers mainly to the ambient weather conditions since it was noticed that these two weeks were of the most coldest periods during the present experimental work. As a weekly average the greenhouse energy contribution represents about 58.13% of the whole operating time and the rest (41.87%) was accomplished by the heat exchanger system. It should be emphasized here that the time during which the heat exchanger is in operation the greenhouse impact is limited to keep the internal heat and to reduce the energy loss.

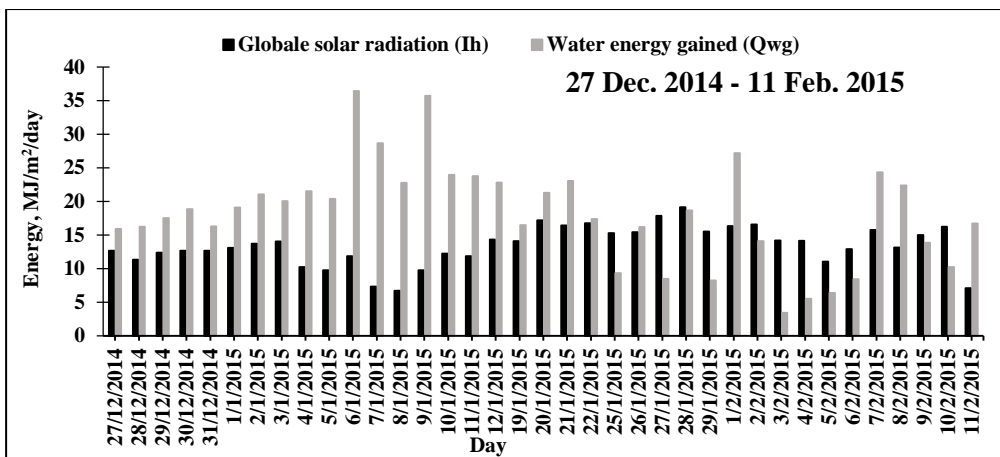


Figure 9: Total daily of global solar radiation (I_h) and Water energy gained from the heat exchanger (Q_{wg}) per day.

Table 5: Weekly average of the percentage of energy contribution for both heat exchanger and greenhouse action operating times.

| | Heat exchanger % | Greenhouse % |
|---------|------------------|--------------|
| week 1 | 40.65 | 59.35 |
| week 2 | 51.15 | 48.85 |
| week 3 | 54.56 | 45.44 |
| Week4 | 49.58 | 50.42 |
| Week5 | 29.06 | 70.94 |
| Week6 | 25.65 | 74.35 |
| Week7 | 42.42 | 57.58 |
| average | 41.87 | 58.13 |

Regarding water quality, the daily average of dissolved oxygen of the fish pond water during the experimental period is shown in Figure 10. It is obvious that the level of dissolved oxygen did not fall under 5 ppm as a minimum threshold level. However daily average value of 7.62 (SD = 0.68) ppm with a minimum value of 6.24 ppm were achieved. However ammonia, pH and electrical conductivity levels were checked more than one time during the experimental period and were ranged from 0.13 to 0.29 ppm, from 8 to 8.5 and from 0.660 dS/m respectively.

Because of the importance of the photoperiod for fish hatching process Figure 11 shows the hourly average of illumination intensity during the experimental period. A 14 hours lighting period per day were maintained at an average of 19800 and 1650 Lux for daytime (10 hours) and nighttime (4 hours) respectively.

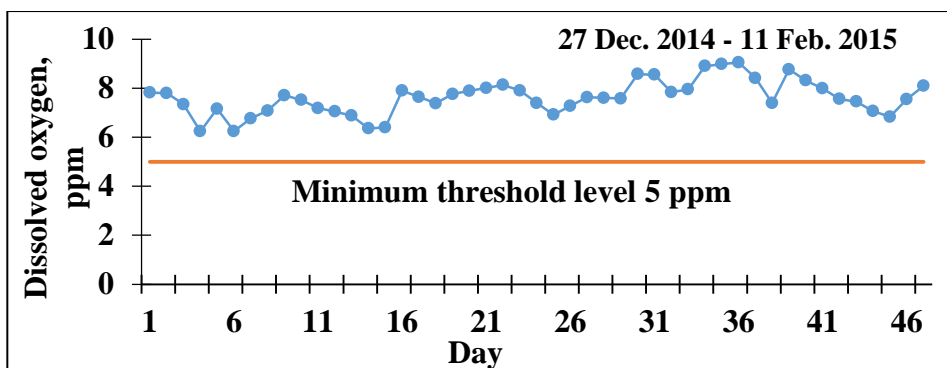


Figure 10: Daily average of dissolved oxygen during the experimental period.

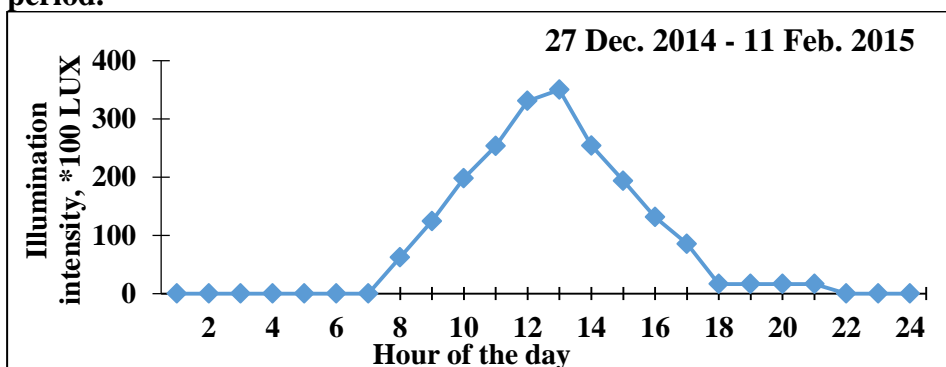


Figure 11: Hourly average of illumination intensity during the experimental period.

Production rate:

According to *Kour et al. (2014)* the one female of 100 g weight can produce an approximate number of 100 eggs per spawn. Therefore and since the female average weight in the present study was 180 g each female produced approximately 180 eggs. Number of fingerlings was accounted by the end of the experimental period and was found to be 115. Consequently the hatching ratio of about 63.9% was achieved. An advantage of the earliest fingerlings production under the suggested thermo-solar greenhouse hatchery was achieved since the fingerlings was ready to be transferred by the end of February. On the other hand the average weight of a single fish of males and females at the end of the experimental period (47 days) were 290 and 200 g respectively. Weight

increasing percentage were 45 and 11.1% for males and females respectively.

SUMMARY AND CONCLUSIONS

Energetic performance of a thermo-solar greenhouse representing a fish hatchery system was suggested, developed and investigated. The developed system was mainly consisted of a double cover greenhouse coupled with a solar collector and heat exchanger for water heating. The main aim was to control the water environment, namely temperature and dissolved oxygen, of a fish (Nile Tilapia) hatchery at the desired levels. The following parameters that can assess the energetic performance of the investigated system can be concluded as follow:-

- Grand mean for outside ambient air temperature and relative humidity, inside air temperature and relative humidity were 13 °C, 74%, 21.4 °C and 77.8%. The corresponding values of solar irradiance incident on a horizontal plane and wind speed were 320 W/m² and 0.6 m/s respectively. The achieved corresponding value of air temperature rise inside the greenhouse was 8.4°C.
- The average value of overall thermal efficiency of the solar collector was 40% at corresponding value of solar irradiance on the solar collector surface and on the horizontal plane and ambient outside air temperature throughout the operating period of solar collector of about, 722 W/m² , 475 W/m² and 15.27 °C, respectively.
- The average value of total daily water energy gained from the heat exchanger was 18.185 MJ/ day per m² of water surface area at an average value of 13.433 MJ/ (m².day) of the incident solar radiation on the horizontal plane.
- Based on their operating time the weekly average percentage of energy contribution of both greenhouse action and heat exchanger operating times were 58.13% of the whole operating time and the rest which is 41.87% was accomplished by the heat exchanger system.
- A paramount temperature control and dissolved oxygen levels of the fish pond water were achieved. The average temperature and dissolved oxygen concentration of water pond throughout the whole

experimental period were 26.8 (SD = 0.15) °C and 7.62 (SD =0.68) ppm respectively.

- The average of fingerlings production rate was 115 eggs / female hatched by almost 63.9%.

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الملخص العربي

تقييم الأداء المتعلق بالطاقة لمفرخ سمكي (البطي النيلي) ذو صوبة حرارية شمسية

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تعتبر عملية التفريخ السمكي لإنتاج الزريعة من العمليات التي تعتمد بشكل كبير على الطاقة، ومن ثم البحث عن تقنيات متطورة وجديدة ومبتكرة لتقليل الاعتماد على الطاقة التقليدية والانتقال الي الطاقة المتجددة أضحى من الدراسات الملحة في هذا المجال لترشيد الطاقة بالإضافة الي إمكانية التبريد في الإنتاج. وبالتالي تهدف هذه الدراسة الي تقييم الأداء المتعلق بالطاقة لمفرخ سمكي (البطي النيلي) ذو صوبة مزدوجة الغطاء، ومزودة بسخان شمسي لتسخين الماء نهارة والاستفادة منها ليلا لتدفئة الماء بحوض السمك. بالإضافة إلي ضخ هواء للحفاظ علي مستوى الأكسجين على الا يقل عن الحد الأدنى المسموح به (٥ جزء في المليون) للتفريخ عن طريق ضاغط هواء يتم تشغيله بمنظومة خلايا فوتوفولطية. أجريت الدراسة في مزرعة كلية الزراعة - جامعة كفر الشيخ في الفترة من ٢٠١٤/١٢/٢٧ الي ٢٠١٥/٢/١١. استخدمت صوبة قطاعها العرضي على شكل شبة منحرف قاعدته ١.١ و ٤ م وإرتفاعه ٤ م، وهو يمثل أيضا عرض الصوبة وطولها ٥.٢٥ م وموجهه شرق غرب، السطح الأكبر فيها مائل بزاوية ٣٦° ويواجه الجنوب، مغطاة بطبقتين من البولي إيثيلين (الطبقة الداخلية بسبك ٦٠ ميكروميتر، والخارجية بسبك ٢٠٠ ميكروميتر)، والمسافة بينهم حوالي ١٠±٢ سم. تم تصنيع المجمع الشمسي محليا بمساحة امتصاص قدرها ٠.٧٧٧ م^٢ ويميل بزاوية ٣٠° على الأفقي ويواجه الجنوب والطول الكلي لمسار الماء داخله ١٩ م عبر شبكة متصلة من الانابيب النحاسية، وخزان تخزين الماء الساخن الملحوق به موجود داخل الصوبة ومعزول حراريا، سعته الكلية ٢٢٥.٨ لتر وبة فقط ١٥٠ لتر ماء، ومزود بسخان كهربوي كوسيلة مساعدة عند الإحتياج للحفاظ على عدم إنخفاض درجة حرارة الماء داخله عن ٤٠ ± ٣ م°، وذلك عن طريق ثرموستات. تم بناء حوض بالطوب بسبك ٢٥ سم، أبعاده الداخلية ٤ × ١ × ١ م، والأرضيه خرسانيه سمكها ٢٥ سم، وإرتفاع الماء بالحوض ٧٥ سم.

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إستخدمت ماسورة نحاس في أرضية الحوض علي شكل حرف U كمبادل حراري في عملية التدفئة من خزان التخزين الحراري بتمرير الماء بها بواسطة مضخة تصرفها ١.٤ لتر/دقيقة إلى الحوض. كما تم وضع ثرموستات اخر أيضا بحوض السمك للتحكم في تشغيل وإيقاف مضخة المبادل الحراري للمحافظة علي درجة حرارة الماء في الحوض 27 ± 1 م°. تم وضع الذكور و الاناث في الحوض بنسبة ١ : ٣ علي الترتيب، بالإضافة الي نسبة ٣٣% زيادة تحسبا للنفوق والأقلمة، حيث كان عددهم الاجمالي ١٦ سمكه (٤ ذكور: ١٢ أنثي) ، كانت تتم التغذية مرتين يوميا للأمهات وللزريعة ٨مرات يوميا علي فترات خلال النهار. ويتم تغيير الماء يوميا بنسبة ٥% تقريبا، وفترة الإضاءة خلال اليوم ١٤ ساعة وذلك بوضع لمبة داخل المفرخ تضاء ليلا لمدة ٤ ساعات بعد الغروب. تم رصد كل من درجات الحرارة، الرطوبة النسبية للهواء، الإشعاع الشمسي، درجة حرارة الماء والاكسجين الذائب لماء الحوض. وكذلك درجات الحرارة الخاصة بالمجمع الشمسي والمبادل الحراري، أزمنا التشغيل لكل من مضخة المبادل الحراري والسخان الكهربائي. وكانت أهم النتائج المتحصل عليها كالتالي:-

- المتوسط العام للبيانات المقاسة خلال فترة التجربة، درجة الحرارة للهواء الخارجي والرطوبة النسبية له و درجة حرارة الهواء داخل الصوبة والرطوبة النسبية له كانت 13 م°، 74% ، 21.4 م° و 77.8% . وكانت القيم المناظرة للإشعاع الشمسي الكلي علي المستوى الأفقي وسرعة الرياح هي 320 وات/م^٢ و 0.6 م/ث . وكانت القيمة المحققة المناظرة لارتفاع درجة حرارة هواء الصوبة 8.4 م°.
- قيمة المتوسط اليومي لكفاءة السخان الشمسي كانت 40% ، عند القيم المناظرة من الإشعاع علي سطح المجمع الشمسي، على الأفقي ودرجة حرارة الهواء الخارجي خلال فترة تشغيل المجمع الشمسي حوالي 722 وات/م^٢، 475 وات/م^٢ و 15.7 م° على الترتيب.
- قيمة المتوسط التراكمي اليومي للطاقة المكتسبه للماء من المبادل الحراري كانت 18.185 ميغا جول /يوم/ م^٢ من مساحة سطح الماء ، عند القيمة المتوسطة للإشعاع الشمسي الأفقي التراكمي 13.433 ميغا جول /م^٢ (يوم).
- اعتمادا علي زمن تشغيل المبادل الحراري فقد ساهمت الصوبة بقيمة متوسطه إسبوعية بما يعادل 58.13% من زمن التشغيل الكلي والمتبقي وهو يعادل 41.87% يمثل مساهمة المبادل الحراري في زمن إمداد الطاقة لماء الحوض.
- تم تحقيق مستوى مرتفع من التحكم في كلا من درجة الحرارة والاكسجين الذائب لماء الحوض، حيث كان متوسط درجة حرارة والاكسجين الذائب لماء الحوض خلال التجربة كلها حوالي 26.8 (أنحراف قياسي 0.15) م° و 7.62 (انحراف قياسي 0.68) جزء في المليون علي الترتيب.
- متوسط معدل الانتاج من الزريعة حوالي 115 بيضة / انثي بنسبة فقس 63.9% .